
HA13558AFH

CD-ROM Combo Driver

HITACHI

ADE-207-235C (Z)
4th Edition
November 1, 1997

Description

The HA13558AFH is combination of Spindle, Focus, Tracking, Slider, Tray designed for CD-ROM and have following function and features.

Functions

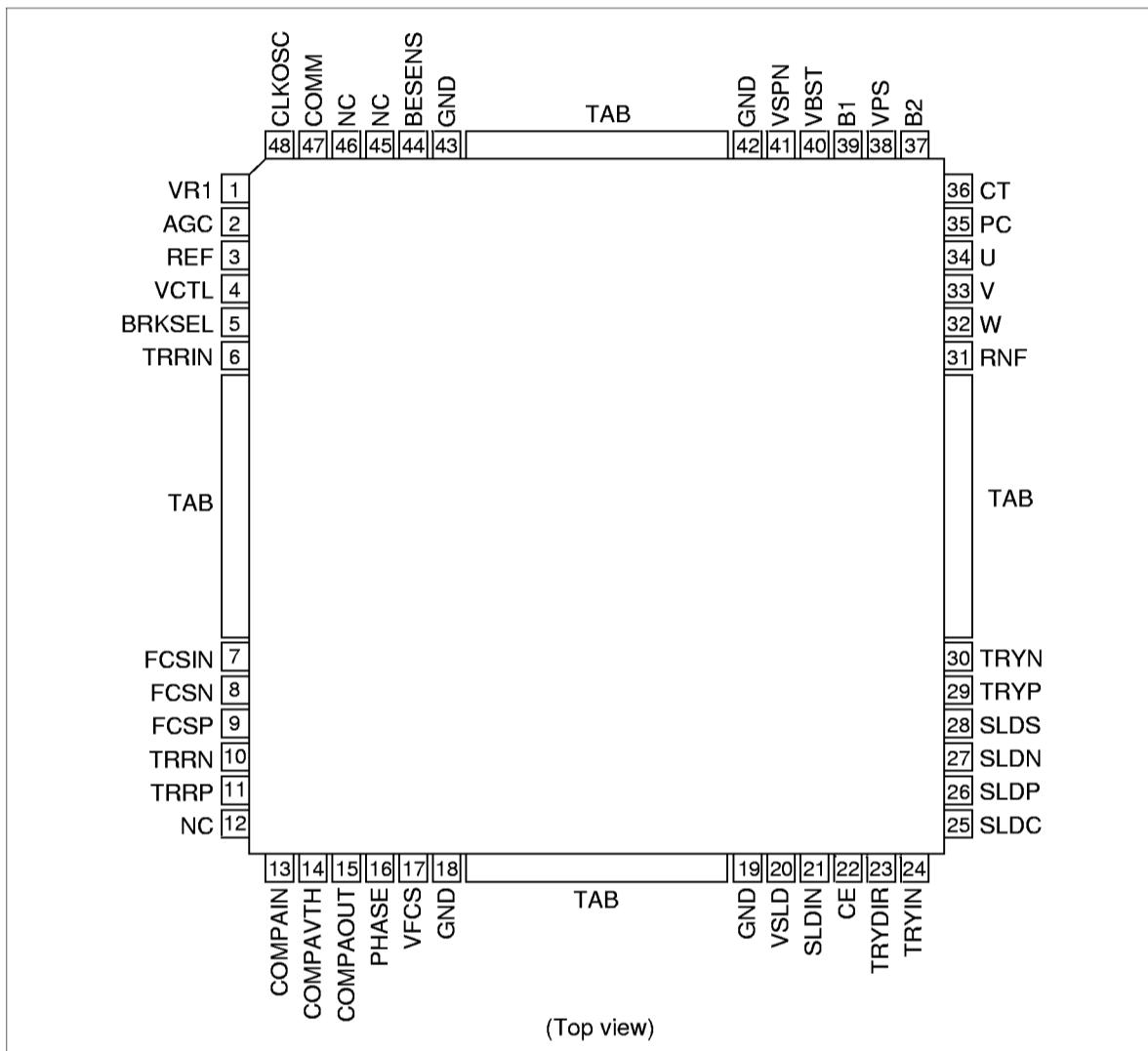
- 1.5 A sensorless spindle driver
- 0.5 A BTL focus driver
- 0.5 A BTL tracking driver
- 1.5 A H bridge slider motor driver
- 1.0 A H bridge tray motor driver
- Amplitude detector circuit
- Over temperature shut down (OTSD)

Features

- Sensorless spindle driver
- Soft switching Drive
- Low output saturation voltage (spindle)

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Pin Arrangement



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Pin Description

Pin No.	Pin Name	Function
1	VR1	Reference voltage. The IC's internal reference current is determined by this voltage and the external resistor Rref.
2	AGC	AGC for the soft switching function. Holds the level used for IC internal processing fixed even if the B-EMF level fluctuates due to the rotation speed.
3	REF	Reference voltage for the spindle control input, the FCS driver control input, the TRR driver control input, and the SLD driver control input.
4	VCTL	Spindle control input. Generates forward torque when a voltage higher than REF is applied, and brake when a voltage lower than REF is applied.
5	BRKSEL	To select the brake (L: Short brake, H: Reverse brake)
6	TRRIN	TRR driver control input. Takes the REF pin voltage as the reference.
7	FCSIN	FCS driver control input. Takes the REF pin voltage as the reference.
8, 9	FCSN & P	FCS driver output
10, 11	TRRN & P	TRR driver output
12	NC	No connection
13	COMPAIN	Amplitude detection comparator input. Connect either the FCS or TRR driver output to this pin.
14	COMPAVTH	Amplitude detection comparator threshold setting input. (Vin = 0.3 to 1.8 V)
15	COMPAOUT	Amplitude detection comparator output
16	PHASE	Outputs the B-EMF zero cross phase.
17	VFCS	Power supply for the FCS driver, TRR driver, and control block
20	VSLD	Power supply for the slide motor driver and tray motor driver
21	SLDIN	Slide control input. Takes the REF pin voltage as the reference.
22	CE	Chip enable
23	TRYDIR	Tray motor direction control
24	TRYIN	Tray motor drive PWM control input
25	SLDC	Slide off timer time constant. The PWM off time is determined by the external capacitor and resistor Csld and Rref.
26, 27	SLDP & N	Slide motor driver output
28	SLDS	Slide driver current detection
29, 30	TRYP & N	Tray motor driver output
31	RNF	Spindle driver current detection
32, 33, 34	W, V, U	Spindle driver output
35	PC	Spindle driver output
36	CT	Spindle center tap
37, 39	BC2 & 1	Booster pumping capacitor connection

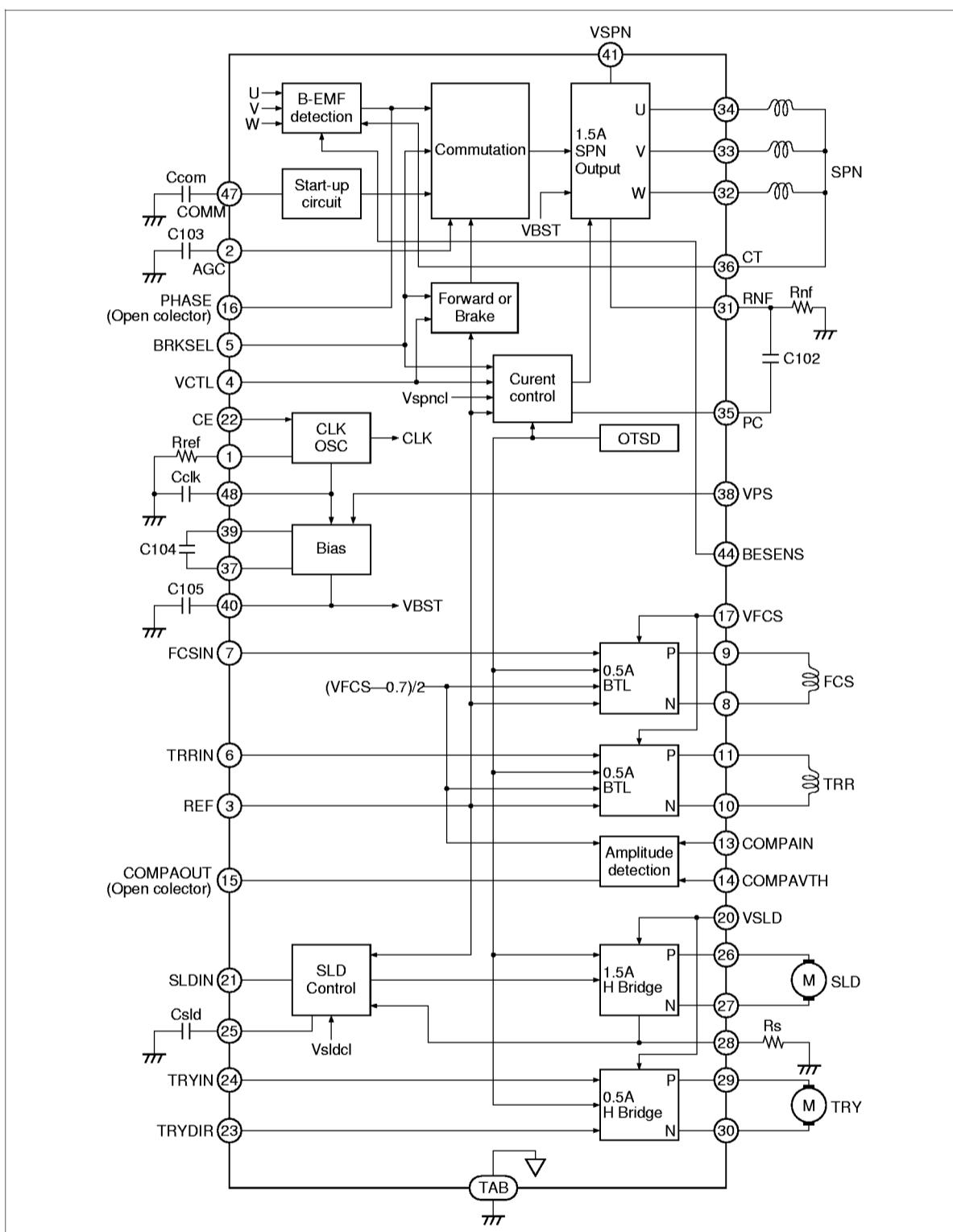
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Pin Description (cont)

Pin No.	Pin Name	Function
38	VPS	DC-DC converter control block power supply
40	VBST	Booster output. This circuit generates a voltage about 1.5 V above that of the VPS pin.
41	VSPN	Spindle power supply
44	BESENS	Spindle B-EMF input sensitivity switching pin. 12V: GND short, 5V: open
45	NC	No connection
46	NC	No connection
47	COMM	Sensorless motor startup oscillation time constant. The startup oscillation frequency is determined by the external capacitor and resistor Ccom and Rref.
48	CLKOSC	Clock oscillator circuit. The clock oscillator frequency is determined by the external capacitor and resistor Cclk and Rref.

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Block Diagram



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Truth Table

Table 1 Overall

CE	OTSD	SPN Driver	FCS Driver	TRR Driver	SLD Driver	TRY Driver
L	X	Z	Z	Z	Z	Z
H	ON	Z	Z	Z	Z	Z
	OFF	ON	ON	ON	ON	ON

Table 2 SPN Driver

BRKSEL	VCTL	SPN Driver
L	> REF + Vdzspn	Forward torque
	REF ± Vdzspn	Z
	< REF – Vdzspn	Short brake
H	> REF + Vdzspn	Forward torque
	REF ± Vdzspn	Z
	< 0.8V	Reverse brake (Full)

Table 3 FCS & TRR Drivers

FCS & TRRIN	P Output	N Output
≤ REF	SINK	SOURCE
≥ REF	SOURCE	SINK

Table 4 SLD Driver

SLDIN	P Output	N Output
> REF + Vdzsld	H	PWM
REF ± Vdzsld	H	Z
< REF – Vdzsld	PWM	H

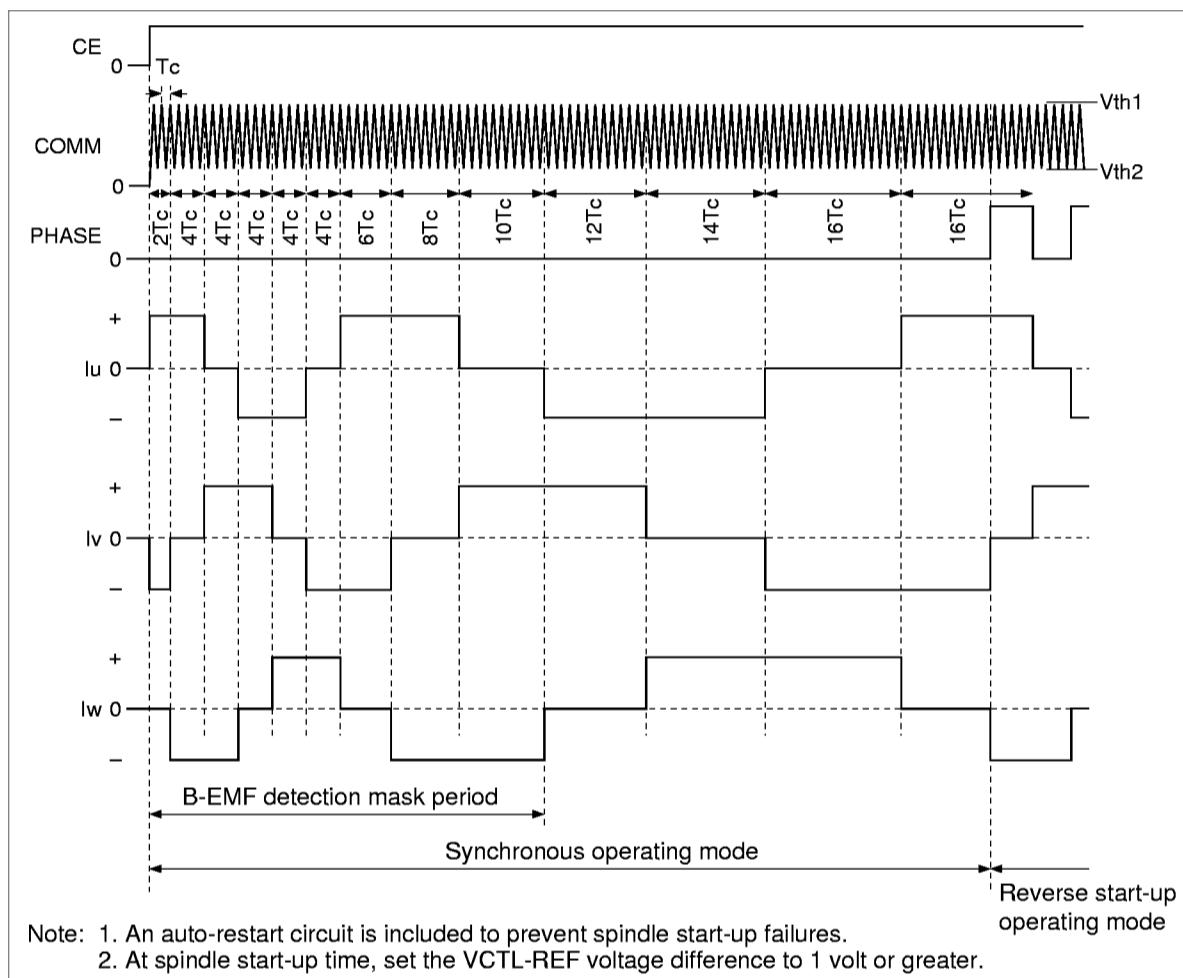
Table 5 TRY Driver

TRYDIR	TRYIN	P Output	N Output
L	L	Z	H
L	H	L	H
H	L	H	Z
H	H	H	L

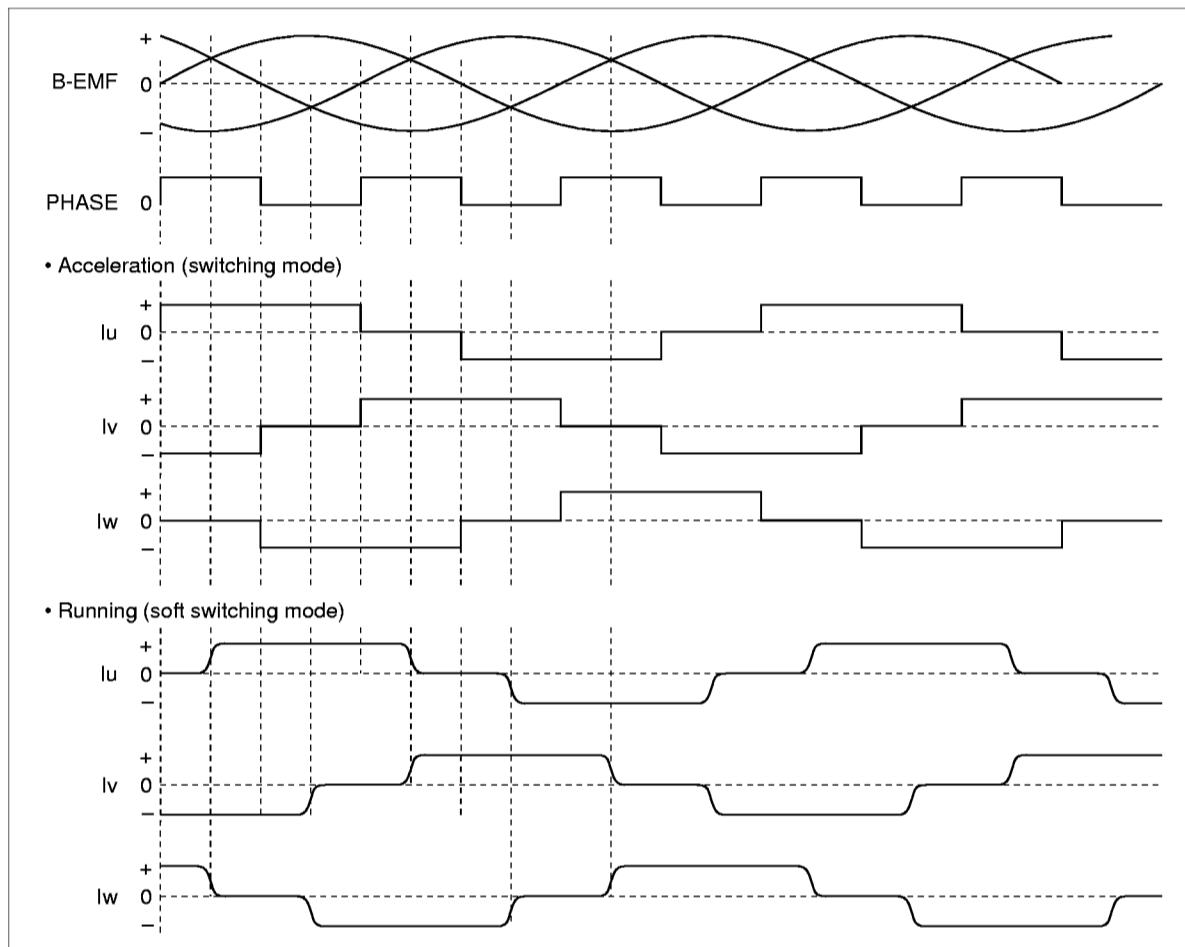
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Timing Chart

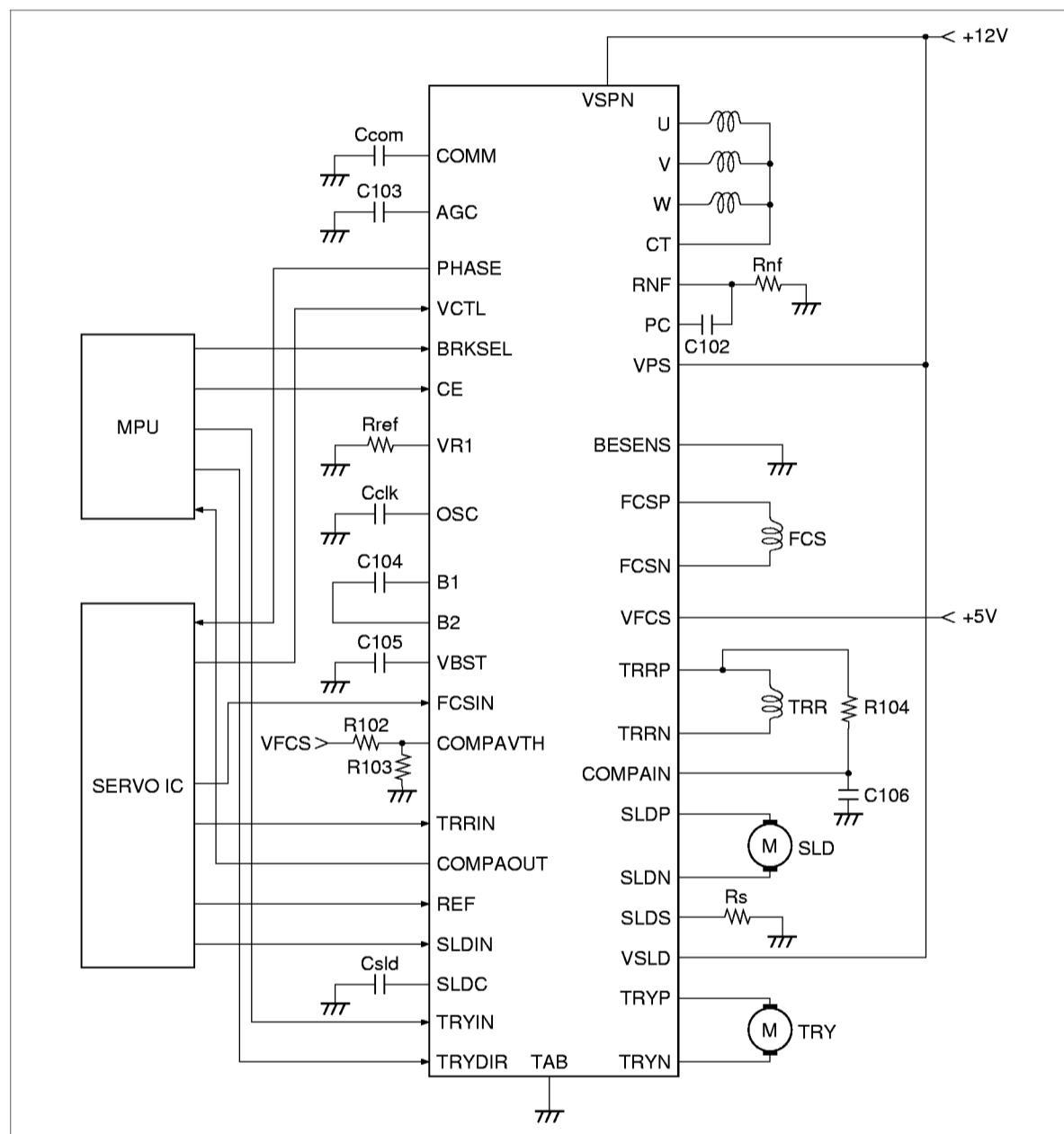
1. Start-up of Spindle



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2. Commutation of Spindle

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Application

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External Components

Parts No.	Recommended Value	Recommended range	Purpose	Note
R102, R103	—	—	for Amplitude detection voltage setting	
R104	—	—	for Amplitude detection filter	
Rnf	0.47Ω	≥ 0.27Ω	SPN driver current detection resistor	1
Rref	3.3kΩ	≥ 3.3kΩ	for Reference current setting	2 to 4
Rs	0.47Ω	≥ 0.27Ω	SLD driver current detection resistor	5
C102	0.1μF		for Phase compensation for SPN driver current control	
C103	0.1μF		for B-EMF amplitude AGC	
C104	0.1μF		for Booster pumping	
C105	0.47μF		for Booster output smoothing	
C106	—		for Amplitude detection filter	
Ccom	—		for Start-up oscillation	2
Cclk	47pF		for CLK oscillation	3
Csld	680pF		for Slide control offtime determining time constant	4

Notes:

- The SPN driver maximum output current is determined by the following formula. Here, Vspncl is the current limiter reference voltage. (See the electrical characteristics table.)

$$I_{spnmax} = \frac{V_{spncl}}{R_{nf}}$$

- Determine this value using the following formula as a guideline.

$$T_{com} = \frac{1}{8} \sqrt{\frac{J}{P \cdot Kt \cdot I_{spnmax}}} \sim \frac{1}{4} \sqrt{\frac{J}{P \cdot Kt \cdot I_{spnmax}}}$$

$$C_{com} = \frac{T_{com} \cdot V_{r1}}{16 \cdot R_{ref} \cdot \Delta V_{thcom}}$$

where, J : Spindle inertia [kg · cm · s²]

P : Number of spindle motor poles [poles]

Kt : Spindle motor torque constant [kg · cm / A]

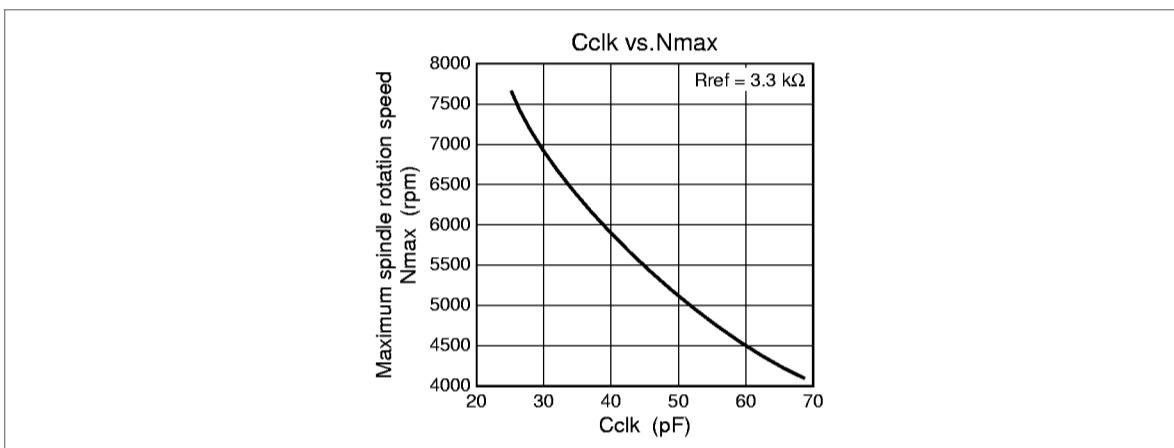
ΔV_{thcom} : Potential difference between the upper and lower V_{th} in the startup circuit
(ΔV_{thcom} ≈ 1.5V)

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3. Determine this value using the following formula as a guideline. Vr1 is the VR1 (pin 7) voltage (See the electrical characteristics table.) and ΔV_{thclk} is the potential difference between the upper and lower Vth. (ΔV_{thclk} is about 1.0 V)

$$C_{clk} = \frac{V_{r1}}{16 \cdot f_{clk} \cdot R_{ref} \cdot \Delta V_{thclk}}$$

Also, the maximum spindle rotation speed depend on the Cclk as following figure.



4. Determine this value using the following formula as a guideline. Here, V_{thsld} is the SLD control circuit internal threshold voltage. (See the electrical characteristics table.)

$$C_{sld} = \frac{t_{offslid} \cdot V_{r1}}{8 \cdot R_{ref} \cdot V_{thsld}}$$

5. The SLD driver maximum output current I_{sldmax} is determined by the following formula. Here, V_{sldcl} is the current limiter reference voltage. (See the electrical characteristics table.)

$$I_{sldmax} = \frac{V_{sldcl}}{R_s}$$

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Absolute Maximum Ratings ($T_a = 25^\circ\text{C}$)

Item	Symbol	Rating	Unit	Notes
Power supply voltage	V_{ps}	15	V	1
SPN supply voltage	V_{spn}	15	V	
FCS & TRR supply voltage	V_{fcs}	7	V	
FCS & TRY supply voltage	V_{sld}	15	V	
Input voltage	V_{in}	0 to V_{fcs}	V	2
SPN output current	I_{ospn}	1.5	A	3
FCS & TRR output current	I_{ofcs}	0.5	A	
TRY output current	I_{otry}	1.0	A	
SLD output current	I_{osld}	1.5	A	
Power dissipation	P_T	5	W	4
Junction temperature	T_j	150	$^\circ\text{C}$	1
Storage temperature	T_{stg}	-55 to +125	$^\circ\text{C}$	

Notes:

- Operating voltage range is shown below.

$V_{ps} = 4.25$ to 13.8V

$V_{spn} = 2.50$ to 15.0V

$V_{fcs} = 4.25$ to 5.75V

$V_{sld} = 4.25$ to 13.8V

$T_{jopr} = 0$ to $+135^\circ\text{C}$

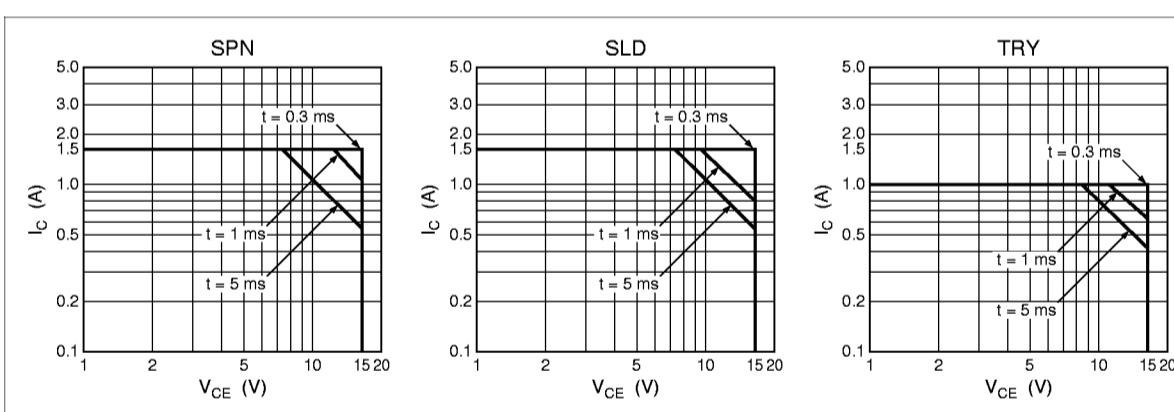
2. Applied to CE, VCTL, FCSIN, TRRIN, SLDIN, TRYIN, TRYDIR and BRKSEL.

3. ASO of each output transistor is shown below.

4. Thermal resistance is shown below.

$\theta_{j-tab} \leq 12^\circ\text{C/W}$ (preliminary)

$\theta_{j-a1} \leq 30^\circ\text{C/W}$ (when mounted on 4 layer multi glass-epoxy board)



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Electrical Characteristics ($T_a = 25^\circ\text{C}$, $V_{ps} = 12\text{V}$, $V_{spn} = 12\text{V}$, $V_{fcs} = 5\text{V}$, $V_{sld} = 12\text{V}$)

Item	Symbol	Min	Typ	Max	Unit	Test Conditions	Applicable Pins	Note
Quiescent current	I_{ps0}	0	0.01	0.10	mA	$V_{ps}=15.0\text{V}$, $CE=L$	38	
	I_{fcs0}	0.25	0.38	0.56	mA	$V_{fcs}=7.0\text{V}$, $CE=L$	17	
	I_{spn0}	0	0.135	0.17	mA	$V_{spn}=14\text{V}$, $CE=L$	41	
	I_{sld0}	0	0.01	0.10	mA	$V_{sld}=15\text{V}$, $CE=L$	20	
	I_{ps}	7.0	12.0	18.0	mA	$V_{ps}=15.0\text{V}$, $CE=H$	38	
	I_{fcs}	26.0	40.0	54.0	mA	$V_{fcs}=7.0\text{V}$, $CE=H$	17	1
	I_{spn}	0	0.11	0.3	mA	$V_{spn}=14\text{V}$, $CE=H$	41	
	I_{sld}	2.2	3.0	4.5	mA	$V_{sld}=15\text{V}$, $CE=H$	20	
Logic input	$I_{in ce}$	0	70	100	μA	$V_{in}=0$ to V_{fcs}	22	
	I_{in}	-10	0	+10	μA		5, 23, 24	
	V_{il}	—	—	0.8	V			
Logic output	V_{ih}	2.0	—	—	V			
	V_{ol}	0.08	0.15	0.4	V	$I_{o}=1\text{mA}$	15, 16	
	Leak current	I_{cer1}	-10	—	μA	$V_{ce}=15\text{V}$		
SPN driver	Output saturation voltage	$V_{sat spn}$	0.5	1.0	1.4	V	$I_{ospn}=1.0\text{A}$	32, 33, 34 7
	Leak current	I_{cer2}	0	2.2	3.0	mA	$V_{ce}=15\text{V}$	
	Current limiter voltage	V_{spncl}	0.30	0.33	0.36	V		31 2
Logic input	Input current	$I_{in ct l}$	-10	0	+10	μA	$V_{ct l}=0$ to V_{fcs}	4
		$I_{in ref}$	-20	0	+20	μA	$V_{REF}=2$ to 3	3
	REF voltage range	V_{ref}	2.0	—	3.0	V		
	Dead zone voltage	$V_{dz spn}$	± 50	± 75	± 100	mV	V_{ref} reference	3, 4 2
	Soft switch voltage range	V_{soft1}	0.4	—	0.6	V	V_{ref} reference	4 3
	Current control gain	G_{ctl}	—	2.0	—	Vp-p	VBEMF	
			-14	-12.5	-11	dB		3, 4, 31 2

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Electrical Characteristics ($T_a = 25^\circ\text{C}$, $V_{ps} = 12\text{V}$, $V_{spn} = 12\text{V}$, $V_{fcs} = 5\text{V}$, $V_{sld} = 12\text{V}$) (cont)

Item		Symbol	Min	Typ	Max	Unit	Test Conditions	Applicable Pins	Note
FCS &	Input current	I_{infcs}	-2	0	+2	μA	$V_{fcsin}=0$ to V_{fcs}	3, 6, 7	
TRR driver	Output saturation voltage	V_{satfcs}	0.8	1.45	1.8	V	$I_o=0.33\text{A}$	8, 9, 10, 11	
	Output quiescent voltage	V_{qfcs}	2.04	2.15	2.22	V	$FCSIN=\text{REF}$ $TRRIN=\text{REF}$		
	Input conversion offset voltage	V_{osfcs}	-20	0	+20	mV			
	Voltage gain	G_{vfcs}	5	6	7	dB			
	Gain band width	B_{fcs}	100	200	—	kHz	$\Delta G_v=-3\text{dB}$		
SLD &	Output saturation voltage	V_{satsld}	1.3	2.0	2.4	V	$I_{osld}=0.75\text{A}$	26, 27	
TRY driver	V_{sattry}	1.7	2.2	2.6	V		$I_{otry}=0.7\text{A}$	29, 30	
	Leak current	I_{cer3}	-100	-10	0	μA	$V_{ce}=15\text{V}$	26 to 30	
	Penetration current	I_{ovlap}	0	0	100	mA		20	6
	Transient response time	t_{phl1}	0	0.2	5	μs		26 to 30	
	Current limiter voltage	V_{sldcl}	0.297	0.33	0.363	V		28	4
SLD control	Input current	I_{insld}	-10	0	+10	μA	$V_{sldin}=0$ to V_{fcs}	21	
	Current control gain	G_{sld}	-14	-12.5	-11	dB		3, 21, 28	4
	Dead zone voltage	V_{dzsld}	± 50	± 75	± 100	mV	V_{ref} reference		
	Threshold voltage	V_{thsld}	1.7	2.0	2.3	V		25	
	Charge current	I_{chsld}	44	50	56	μA	$R_{ref}=3.3\text{k}\Omega$		
Amplitude detection	VTH input voltage range	V_{inth}	0.3	—	1.8	V		14	
	Input current	I_{inco}	-10	0	+10	μA	$V_{compain}=0$ to $V_{fcs}-0.3\text{V}$	13, 14	5
	Hysteresis	V_{hysco}	70	100	130	mV			
	Offset voltage	V_{ofco}	-200	0	+200	mV			

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Electrical Characteristics ($T_a = 25^\circ\text{C}$, $V_{ps} = 12\text{V}$, $V_{spn} = 12\text{V}$, $V_{fcs} = 5\text{V}$, $V_{sld} = 12\text{V}$) (cont)

Item		Symbol	Min	Typ	Max	Unit	Test Conditions	Applicable Pins	Note
CLK OSC	Reference voltage	V_{r1}	1.3	1.4	1.5	V	$R_{ref}=3.3\text{k}\Omega$	1	
	Oscillation frequency	f_{CLK}	212	250	288	kHz	$R_{ref}=3.3\text{k}\Omega$, $C_{clk}=100\text{pF}$	48	
Start-up circuit	Oscillation frequency	f_{com}	140	165	190	Hz	$R_{ref}=3.3\text{k}\Omega$, $C_{com}=0.1\mu\text{F}$	47	
	B-EMF Comp input sensitivity	V_{iemf}	80	100	130	mV	$BESENS=0\text{V}$	32, 33,	
OTSD	Operating temperature	T_{sd}	135	160	—	°C			6
	Hysteresis	$Thys$		50	—	°C			

Note: 1. Ifcs shows a spec with the following conditions.
 $V_{compavth} = 0\text{V}$, $V_{ctl} = V_{sldin} = V_{fcsin} = V_{trrin} = \text{REF} = 2.5\text{V}$, $V_{tryin} = 0\text{V}$, $R_{ref} = 3.3\text{k}\Omega$, pin DDBST open.

2. See figure 1.

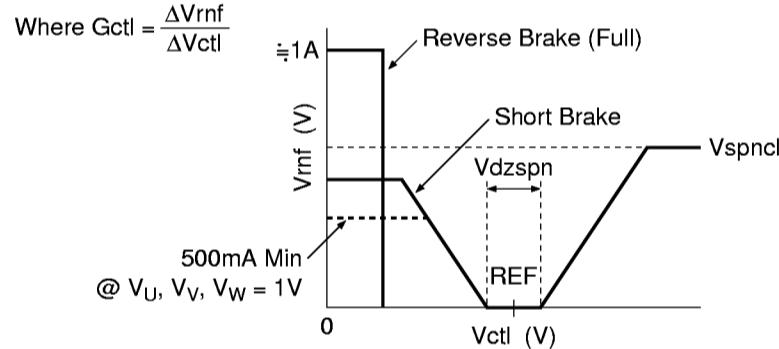


Figure 1

3. Figure 2 show how switching occurs in SW mode and in SOFT SW mode.

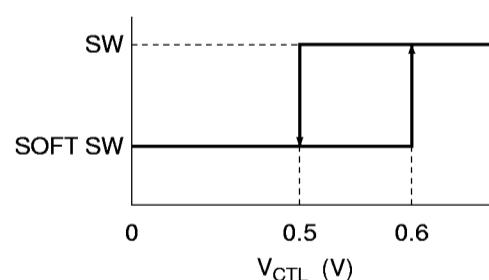


Figure 2

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4. See figure 3.

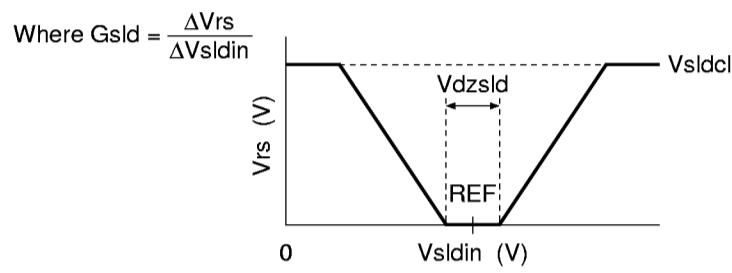


Figure 3

5. See figure 4.

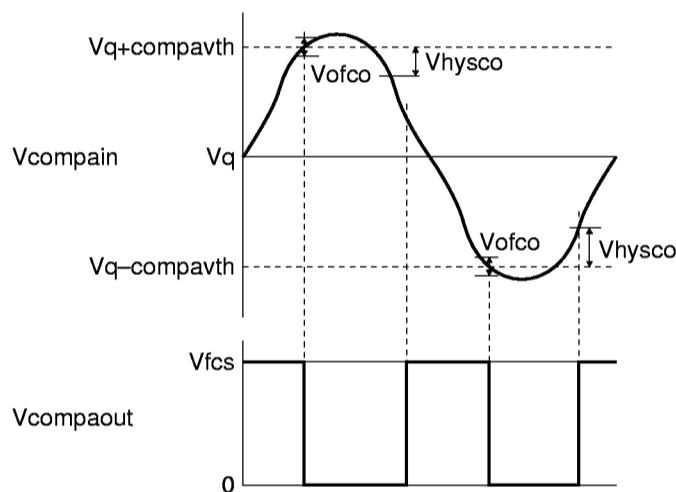


Figure 4

6. Design guide only.

7. When the W → U phase is powered: $V_{satspn} = 1.3V$ Typ, $\Delta 1.6V$ Max.

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Package Dimensions