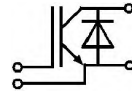


SEMİTRANS® M IGBT Modules SKM 400 GA 123 D



SEMİTRANS 4



GA

Features

- MOS input (voltage controlled)
- N channel, Homogeneous Si
- Low inductance case
- Very low tail current with low temperature dependence
- High short circuit capability, self limiting to $6 \cdot I_{Cnom}$
- Latch-up free
- Fast & soft inverse CAL diodes⁸⁾
- Isolated copper baseplate using DCB Direct Copper Bonding Technology
- Large clearance (12 mm) and creepage distances (20 mm).

Typical Applications: → B6-105

- Switching (not for linear use)

1) $T_{case} = 25\text{ °C}$, unless otherwise specified

2) $I_F = -I_C$, $V_R = 600\text{ V}$, $-di_F/dt = 2000\text{ A}/\mu\text{s}$, $V_{GE} = 0\text{ V}$

3) Use $V_{GEOFF} = -5 \dots -15\text{ V}$

5) See fig. 2 + 3; $R_{Goff} = 3,3\ \Omega$

7) $V_{ISO} = 4000\text{ V}_{rms}$ on request

8) CAL = Controlled Axial Lifetime Technology.

Cases and mech. data → B6-106
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Absolute Maximum Ratings		Values	Units
Symbol	Conditions ¹⁾		
V_{CES}		1200	V
V_{CGR}	$R_{GE} = 20\text{ k}\Omega$	1200	V
I_C	$T_{case} = 25/80\text{ °C}$	400 / 300	A
I_{CM}	$T_{case} = 25/80\text{ °C}$; $t_p = 1\text{ ms}$	800 / 600	A
V_{GES}		± 20	V
P_{tot}	per IGBT, $T_{case} = 25\text{ °C}$	2500	W
T_{j} , (T_{stg})		$-40 \dots +150\text{ (125)}$	°C
V_{isol}	AC, 1 min.	2500 ⁷⁾	V
humidity	DIN 40 040	Class F	
climate	DIN IEC 68 T.1	55/150/56	
Inverse Diode			
$I_F = -I_C$	$T_{case} = 25/80\text{ °C}$	390 / 260	A
$I_{FM} = -I_{CM}$	$T_{case} = 25/80\text{ °C}$; $t_p = 1\text{ ms}$	800 / 600	A
I_{FSM}	$t_p = 10\text{ ms}$; $\sin.$; $T_j = 150\text{ °C}$	2900	A
t^2	$t_p = 10\text{ ms}$; $T_j = 150\text{ °C}$	42000	A^2s

Characteristics		min.	typ.	max.	Units	
Symbol	Conditions ¹⁾					
$V_{I(BR)CES}$	$V_{GE} = 0$, $I_C = 4\text{ mA}$	$\geq V_{CES}$	-	-	V	
$V_{GE(th)}$	$V_{GE} = V_{CES}$, $I_C = 12\text{ mA}$	4,5	5,5	6,5	V	
I_{CES}	$V_{GE} = 0$ $T_j = 25\text{ °C}$	-	0,4	6	mA	
	$V_{CE} = V_{CES}$ $T_j = 125\text{ °C}$	-	24	-	mA	
I_{GES}	$V_{GE} = 20\text{ V}$, $V_{CE} = 0$	-	-	1	μA	
V_{CESat}	$I_C = 300\text{ A}$ $V_{GE} = 15\text{ V}$;	-	2,5(3,1)	3(3,7)	V	
V_{CESat}	$I_C = 400\text{ A}$ $T_j = 25\text{ (125) °C}$	-	2,8(3,6)	-	V	
g_s	$V_{GE} = 20\text{ V}$, $I_C = 300\text{ A}$	124	-	-	S	
C_{CHC}		-	1300	1500	pF	
C_{ies}	} $V_{GE} = 0$ } $V_{CE} = 25\text{ V}$ } $f = 1\text{ MHz}$	-	22	30	nF	
C_{oes}		-	3,3	4	nF	
C_{res}		-	1,2	1,6	nF	
L_{CE}		-	-	20	nH	
$t_{d(on)}$	} $V_{CC} = 600\text{ V}$ } $V_{GE} = +15\text{ V}/-15\text{V}^{3)}$ } $I_C = 300\text{ A}$, ind. load } $R_{Gon} = R_{Goff} = 3,3\ \Omega$ } $T_j = 125\text{ °C}$	-	200	400	ns	
t_r		-	115	220	ns	
$t_{d(off)}$		-	720	900	ns	
t_f		-	80	100	ns	
$E_{on}^{5)}$		-	38	-	mWs	
$E_{off}^{5)}$	-	40	-	mWs		
Inverse Diode⁸⁾						
$V_F = V_{EC}$	$I_F = 300\text{ A}$ $V_{GE} = 0\text{ V}$;	-	2,0(1,8)	2,5	V	
$V_F = V_{EC}$	$I_F = 400\text{ A}$ $T_j = 25\text{ (125) °C}$	-	2,25(2,05)	-	V	
V_{TO}	$T_j = 125\text{ °C}$ ²⁾	-	-	1,2	V	
r_T	$T_j = 125\text{ °C}$ ²⁾	-	2,5	3,5	m Ω	
I_{RRM}	$I_F = 300\text{ A}$; $T_j = 25\text{ (125) °C}^{2)}$	-	85(140)	-	A	
Q_{rr}	$I_F = 300\text{ A}$; $T_j = 25\text{ (125) °C}^{2)}$	-	13(40)	-	μC	
$V_F = V_{EC}$	} $I_F = 300\text{ A}$ $V_{GE} = 0\text{ V}$;	-	-	-	V	
$V_F = V_{EC}$		} $I_F = 400\text{ A}$ $T_j = 25\text{ (125) °C}$	-	-	-	V
V_{TO}		$T_j = 125\text{ °C}$	-	-	-	V
r_T		$T_j = 125\text{ °C}$	-	-	-	m Ω
I_{RRM}		$I_F = 300\text{ A}$; $T_j = 25\text{ (125) °C}^{2)}$	-	-	-	A
Q_{rr}	$I_F = 300\text{ A}$; $T_j = 25\text{ (125) °C}^{2)}$	-	-	-	μC	
Thermal Characteristics						
R_{thjc}	per IGBT	-	-	0,05	°C/W	
R_{thjc}	per diode D	-	-	0,125	°C/W	
R_{thch}	per module	-	-	0,038	°C/W	

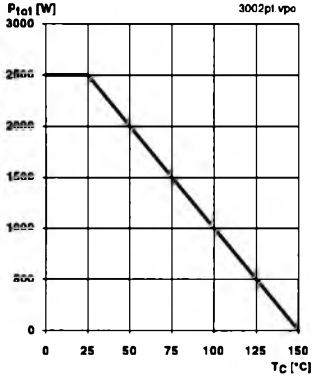


Fig. 1 Rated power dissipation $P_{tot} = f(T_C)$

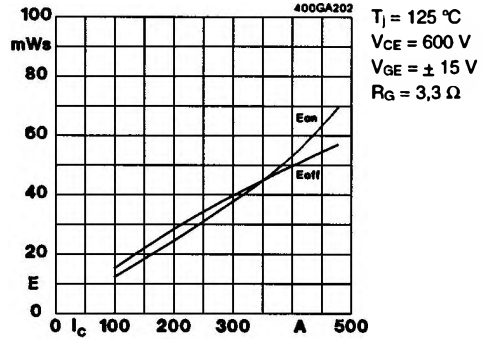


Fig. 2 Turn-on /-off energy $E = f(I_C)$

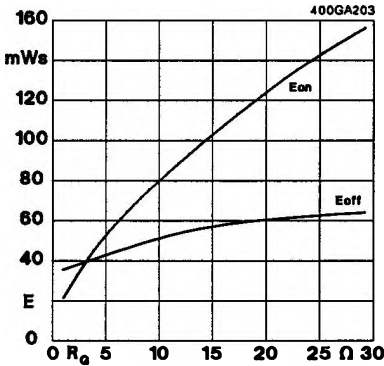


Fig. 3 Turn-on /-off energy $E = f(R_G)$

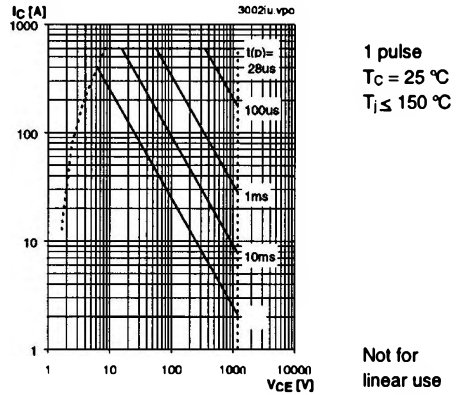


Fig. 4 Maximum safe operating area (SOA) $I_C = f(V_{CE})$

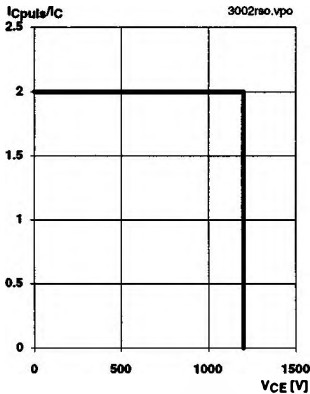


Fig. 5 Turn-off safe operating area (RBSOA)

$T_J \leq 150 \text{ °C}$
 $V_{GE} = 15 \text{ V}$
 $R_{G(off)} = 3,3 \text{ } \Omega$
 $I_C = 300 \text{ A}$

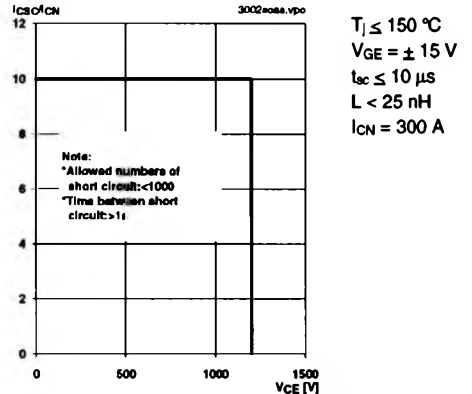


Fig. 6 Safe operating area at short circuit $I_C = f(V_{CE})$

$T_J \leq 150 \text{ °C}$
 $V_{GE} = \pm 15 \text{ V}$
 $t_{sc} \leq 10 \text{ } \mu\text{s}$
 $L < 25 \text{ nH}$
 $I_{CN} = 300 \text{ A}$

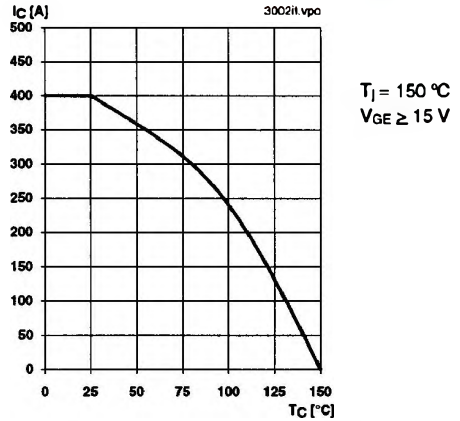


Fig. 8 Rated current vs. temperature $I_C = f(T_C)$

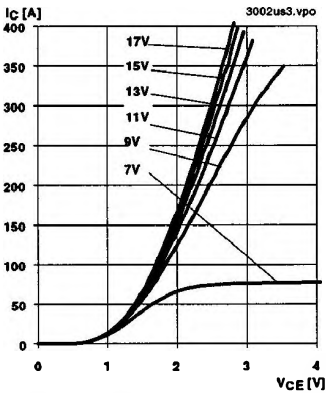


Fig. 9 Typ. output characteristic, $t_p = 80 \mu s$; $25 \text{ }^\circ\text{C}$

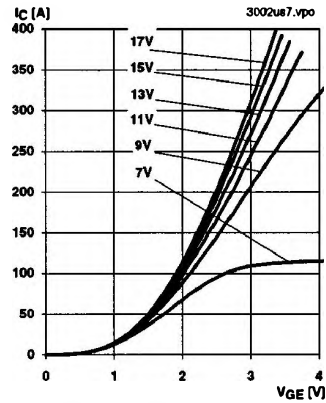


Fig. 10 Typ. output characteristic, $t_p = 80 \mu s$; $125 \text{ }^\circ\text{C}$

$$P_{cond(t)} = V_{CEsat(t)} \cdot I_C(t)$$

$$V_{CEsat(t)} = V_{CE(VO)(Tj)} + r_{CE(Tj)} \cdot I_C(t)$$

$$V_{CE(VO)(Tj)} \leq 1.5 + 0,002 (T_j - 25) \text{ [V]}$$

$$r_{CE(Tj)} = 0,0033 + 0,000014 (T_j - 25) \text{ [\Omega]}$$

$$\text{valid for } V_{GE} = +15 \begin{matrix} +2 \\ -1 \end{matrix} \text{ [V]; } I_C > 0,3 I_{Cnom}$$

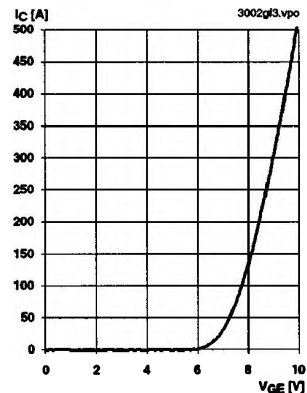


Fig. 12 Typ. transfer characteristic, $t_p = 80 \mu s$; $V_{CE} = 20 \text{ V}$

Fig. 11 Typ. saturation characteristic (IGBT)
Calculation elements and equations

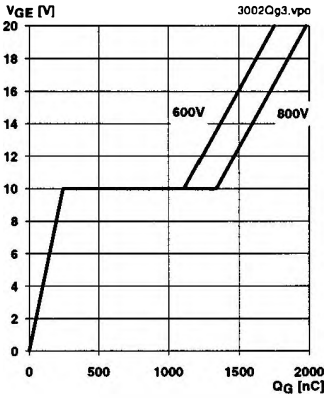


Fig. 13 Typ. gate charge characteristic

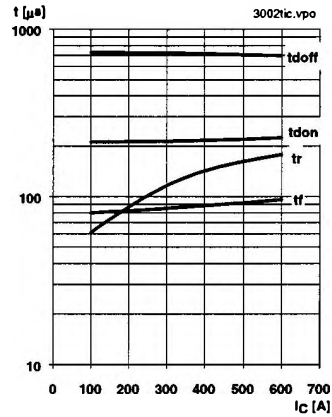


Fig. 15 Typ. switching times vs. I_c

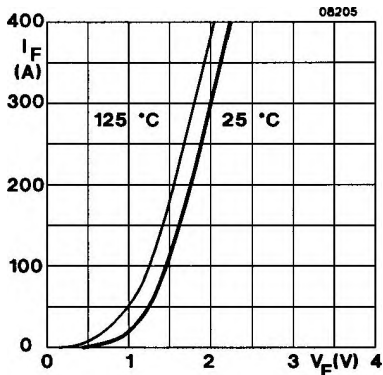


Fig. 17 Typ. CAL diode forward characteristic

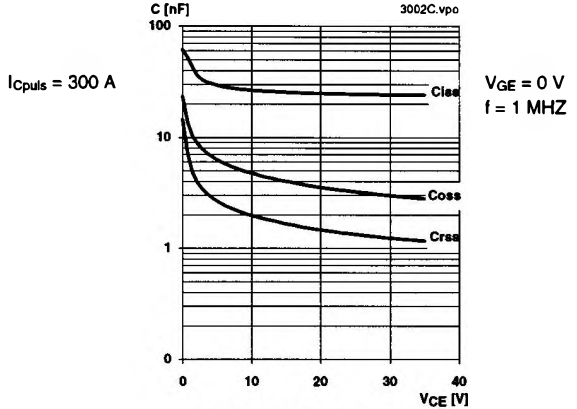


Fig. 14 Typ. capacitances vs. V_{CE}

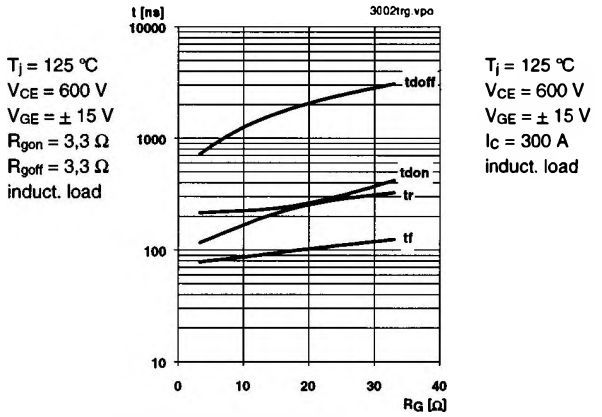


Fig. 16 Typ. switching times vs. gate resistor R_G

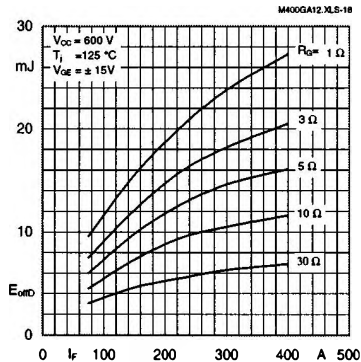


Fig. 18 Diode turn-off energy dissipation per pulse

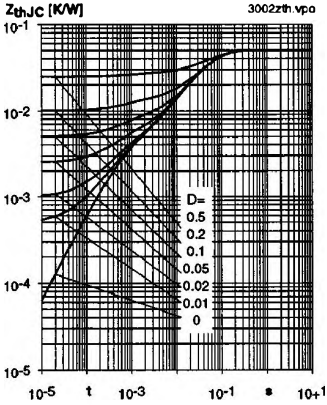


Fig. 19 Transient thermal impedance of IGBT
 $Z_{thJC} = f(t_p)$; $D = t_p / t_c = t_p \cdot f$

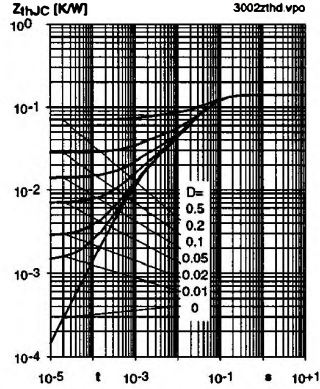


Fig. 20 Transient thermal impedance of inverse CAL diodes
 $Z_{thJC} = f(t_p)$; $D = t_p / t_c = t_p \cdot f$

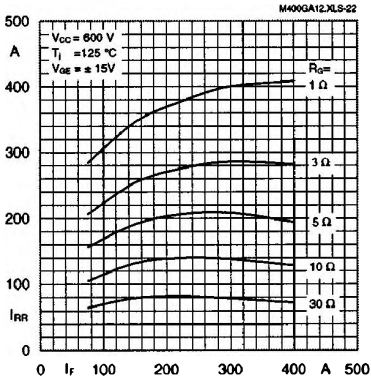


Fig. 22 Typ. CAL diode peak reverse recovery current $I_{RR} = f(I_F; R_G)$

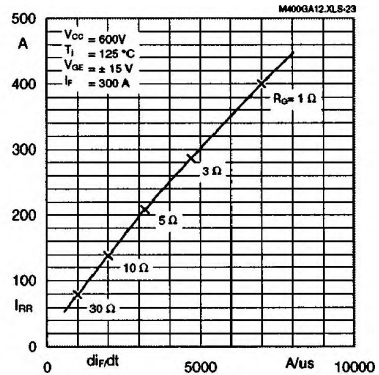


Fig. 23 Typ. CAL diode peak reverse recovery current $I_{RR} = f(di/dt)$

Typical Applications include

- Switched mode power supplies
- DC servo and robot drives
- Inverters
- DC choppers
- AC motor speed control
- Inductive heating
- UPS Uninterruptable power supplies
- General power switching applications
- Electronic (also portable) welders

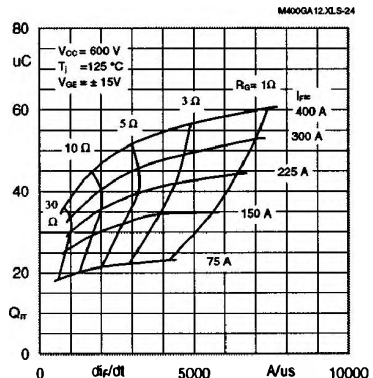


Fig. 24 Typ. CAL diode recovered charge

SEMITRANS 4

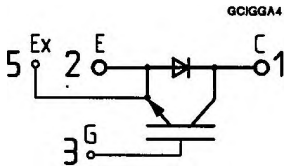
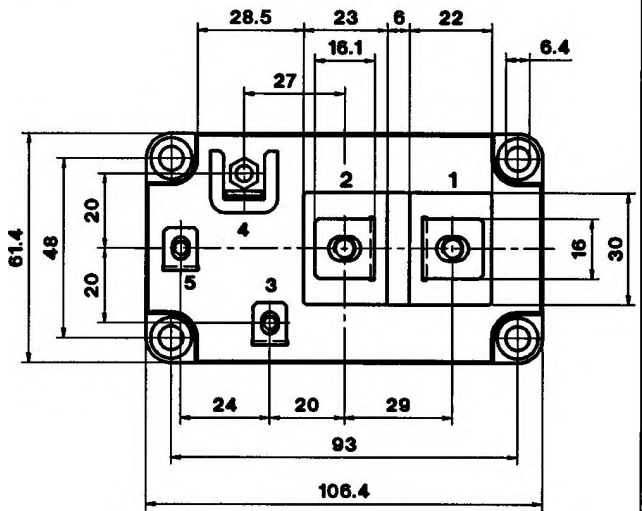
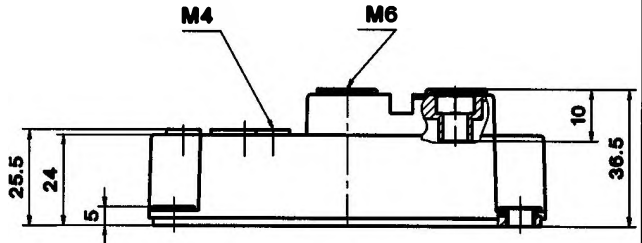
Case D 59

UL Recognized

File no. E 63 532

CASED59

- SKM 200 GA 123 D
- SKM 300 GA 123 D
- SKM 300 GA 173 D
- SKM 400 GA 123 D
- SKM 400 GA 173 D



GCIGGA4

Dimensions in mm

Option on request:
Terminal 4 = collector sense V_{CE} , add suffix "S". (see page B 6 - 118)

Outline and circuit

Mechanical Data		Values			Units
Symbol	Conditions	min.	typ.	max.	
M ₁	to heatsink, SI Units (M6)	3	-	5	Nm
	to heatsink, US Units	27	-	44	lb.in.
M ₂	for terminals, SI Units (M6/M4)	2,5/1,1	-	5/2	Nm
	for terminals US Units	22/10	-	44/18	lb.in.
a		-	-	5x9,81	m/s ²
w		-	-	475	g

This is an electrostatic discharge sensitive device (ESDS). Please observe the international standard IEC 747-1, Chapter IX.

Three devices are supplied in one SEMIBOX B without mounting hardware, which can be ordered separately under Ident No. 33321100 (for 10 SEMITRANS 4). Larger packing units of 12 and 20 pieces are used if suitable

Accessories → page B 6 - 4.
SEMIBOX B → page C - 2.